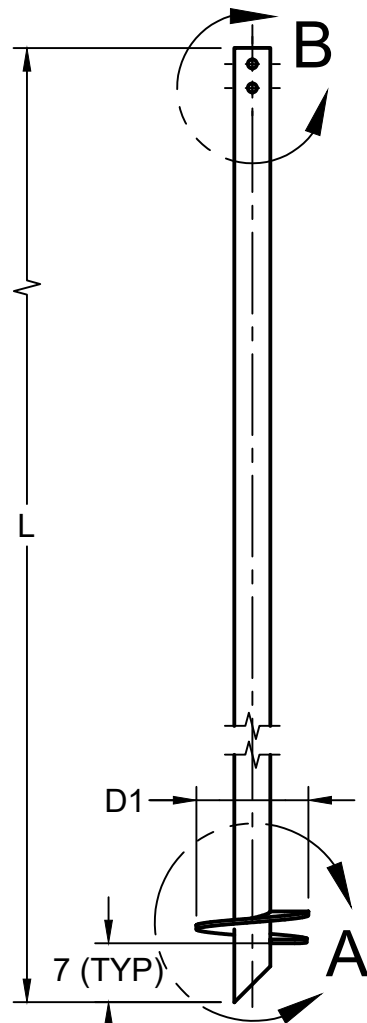
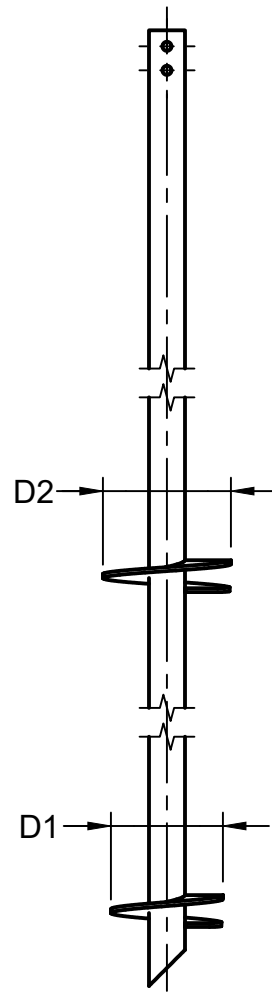


MAXIMUM TORQUE NOT TO EXCEED 26,500 FT-LBS

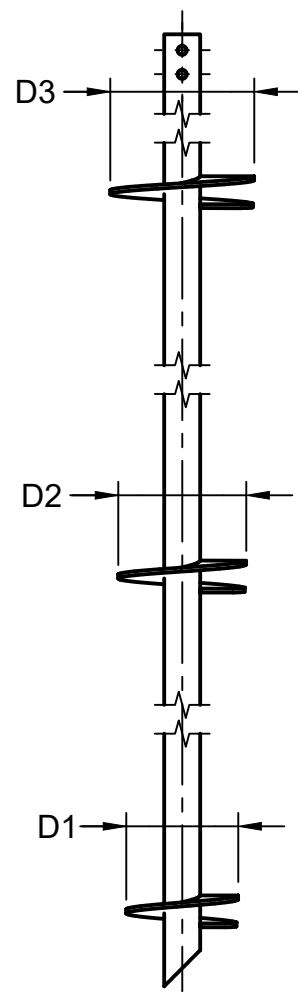
ULTIMATE CAPACITY OF 159 KIPS BASED ON CAPACITY TO TORQUE RATIO OF  $K_t = 6\text{FT}^{-1}$



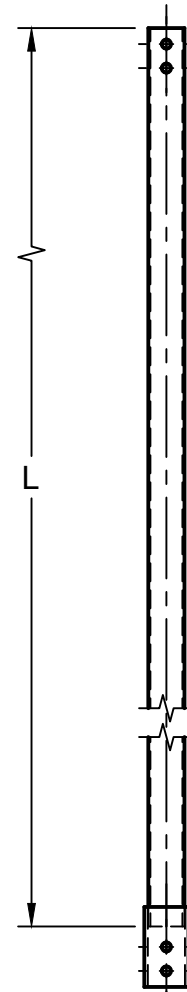
SINGLE HELIX (SH) LEAD  
EX: (412337SH[L][D1]X[T]G)



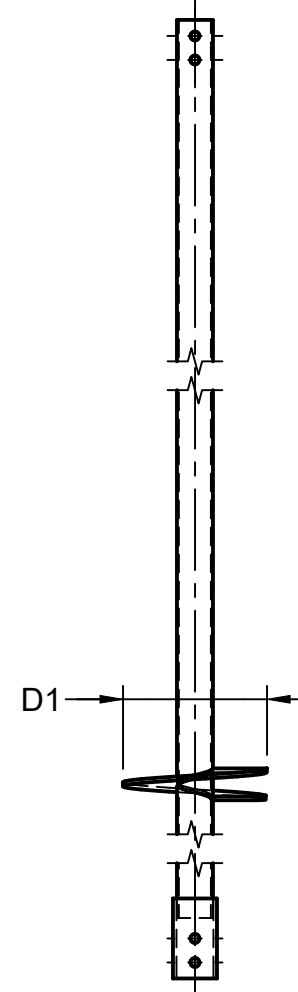
DOUBLE HELIX (DH) LEAD  
EX: (412337DH[L][D1,D2]X[T]G)



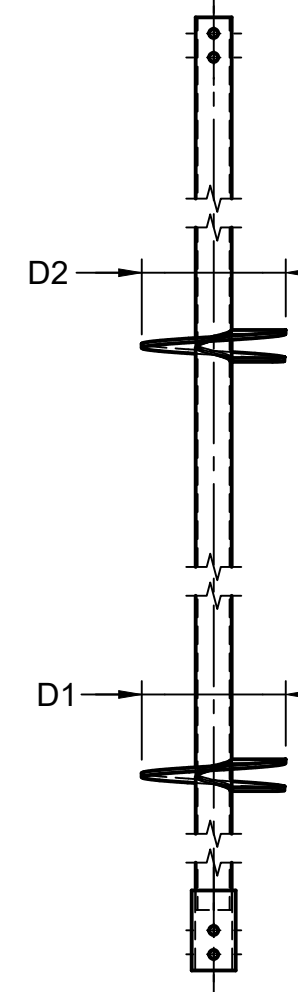
TRIPLE HELIX (TH) LEAD  
EX: (412337TH[L][D1,D2,D3]X[T]G)



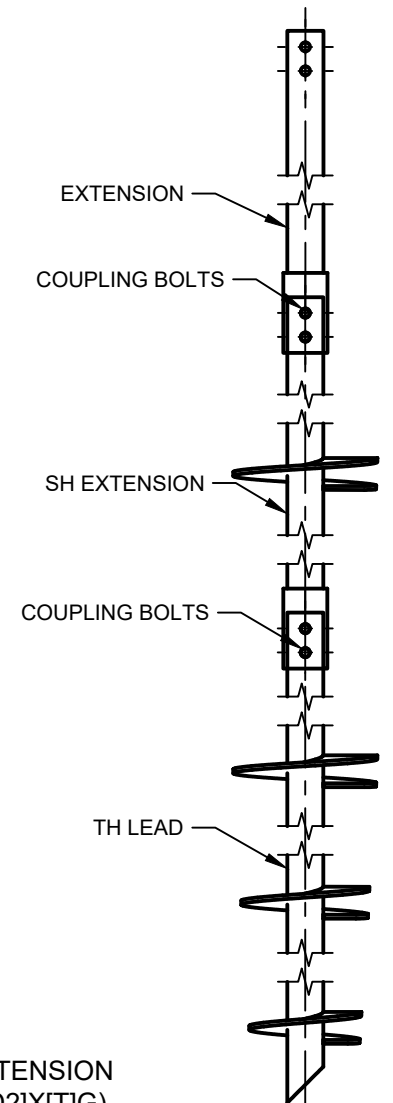
EXTENSION  
EX: (412337EXT[L]G)



SINGLE HELIX (SH) EXTENSION  
EX: (412370FESH[L][D1]X[T]G)



DOUBLE HELIX (SH) EXTENSION  
EX: (412370FEDH[L][D1,D2]X[T]G)



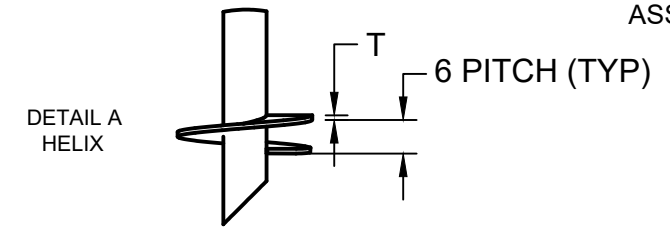
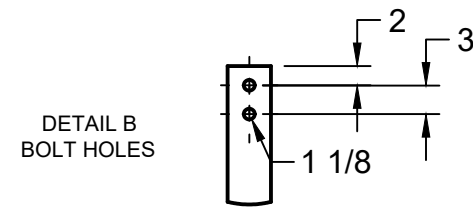
TYPICAL PILE ASSEMBLY

**NOTES:**

- PILE SHAFT TO MEET OR EXCEED 80 KSI
- PLATE STEEL TO MEET OR EXCEED REQUIREMENTS OF CSA G40.21-13 GRADES 44W/50W AND ASTM A36-19
- ALL HELICES ARE FORMED BY PRESS DIE
- HELIX SPACING IS EQUAL TO (3) TIMES THE DIAMETER OF THE LOWER HELIX
- STANDARD HELIX DIAMETERS INCLUDE 14", 16", 18", & 20". 1/2" THICKNESS.
- ALL WELDING TO BE PERFORMED BY CERTIFIED WELDER IN ACCORDANCE WITH CWB W59-18
- HOT DIP GALVANIZING AS PER CAN/CSA G 164 or ASTM 123
- (2) 1" DIAMETER X 7" LONG HEAVY HEX BOLTS AND 1" HEAVY HEX NUT

**NORTEK SKU # ABBREVIATIONS**

- 412 = SHAFT DIAMETER
- 337 = SHAFT WALL THICKNESS
- L = SHAFT LENGTH IN FT
- EXT = EXTENSION
- FE = FLIGHTED EXTENSION
- D = DIAMETER OF HELIX (EX. 12" = 12)
- SH = SINGLE HELIX
- DH = DOUBLE HELIX
- TH = TRIPLE HELIX
- X = SEPARATES HELIX DIAMETERS AND THICKNESSES
- [T] = HELIX THICKNESS
- G = GALVANIZED



4.5" x 0.337" W.T HELICAL LEADS & EXTENSIONS			
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DWG NO	1		
			SHEET 1 OF 1
			UNITS IN INCHES U.N.O
			REV 01